



SAFETY DATA SHEET

Revision Date 25-Feb-2020

Version 6

1. IDENTIFICATION

Product identifier

Product Name 84160 FAST CURE 60 SECOND EPOXY (RESIN)

Other means of identification

Product Code 202002Z

Recommended use of the chemical and restrictions on use

Recommended Use Resin

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

Label elements

Emergency Overview

Signal word

Warning

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Appearance Blue

Physical state Viscous liquid

Odor Slight

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Specific treatment (see .? on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
BIS[4-(2,3-EPOXYPROPOXY)PHENYL]PROPANE	1675-54-3	60 - 100

4. FIRST AID MEASURES

Description of first aid measures

General advice

Get medical advice/attention if you feel unwell.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact

IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Dry chemical, Foam

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents, Bases, Amines

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state Viscous liquid
Appearance Blue
Odor Slight
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	> 260 °C / > 500 °F	
Flash point	> 204 °C / > 399 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	0.03 mmHg @ 171°F	
Vapor density	>1	Air = 1
Relative density	1.16	
Water solubility	No information available	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	

Dynamic viscosity No information available
Explosive properties No information available
Oxidizing properties No information available

Other Information

Softening point No information available
Molecular weight No information available
VOC Content (%) 0
Density No information available
Bulk density No information available
SADT (self-accelerating decomposition temperature) No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents, Bases, Amines

Hazardous Decomposition Products

Carbon oxides

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation May cause irritation of respiratory tract.
Eye contact Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
BIS[4-(2,3-EPOXYPROPOXY)PHE NYL]PROPANE 1675-54-3	= 11300 µL/kg (Rat)	= 20000 mg/kg (Rabbit) = 20 g/kg (Rabbit)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
BIS[4-(2,3-EPOXYPROPOX	-	Group 3	-	-

Y)PHENYLPROPANE 1675-54-3				
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IARC (International Agency for Research on Cancer)
Not classifiable as a human carcinogen

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 11614 mg/kg
ATEmix (dermal) 20619 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

0.5 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

US EPA Waste Number Not applicable

14. TRANSPORT INFORMATION

DOT

Proper shipping name: Not regulated

IATA

Proper shipping name: Not regulated

IMDG

Proper shipping name: (Quaternary ammonium compounds)

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Not determined

ENCS	Not determined
IECSC	Not determined
KECL	Not determined
PICCS	Not determined
AICS	Not determined

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

U.S. State Right-to-Know Regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 2	Flammability 1	Instability 0	-
<u>HMIS</u>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 25-Feb-2020

Disclaimer

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End of Safety Data Sheet



SAFETY DATA SHEET

Revision Date 25-Feb-2020

Version 9

1. IDENTIFICATION

Product identifier

Product Name 84160 FAST CURE 60 SECOND EPOXY (HARDENER)

Other means of identification

Product Code 1007A

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy curing agent

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral

Category 4

Label elements

Emergency Overview

Signal word

Warning

Harmful if swallowed



Appearance Clear **Physical state** Liquid **Odor** Mercaptan

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable.

Unknown acute toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE)	3033-62-3	1 - 5

4. FIRST AID MEASURES

Description of first aid measures

General advice Get medical advice/attention if you feel unwell.

Eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Skin contact IF ON SKIN: Wash with soap and water. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse.

Inhalation IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

Ingestion IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO2), Use dry chemical, Foam

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Use personal protective equipment as required.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE) 3033-62-3	STEL: 0.15 ppm TWA: 0.05 ppm S*	-	-

Appropriate engineering controls

Engineering Controls Use exhaust ventilation to keep airborne concentrations below exposure limits

Individual protection measures, such as personal protective equipment

- Eye/face protection** Wear safety glasses with side shields (or goggles).
- Skin and body protection** Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.
- Respiratory protection** Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Odor	Mercaptan
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	> 95 °C / > 203 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Relative density	1.12	
Water solubility	Soluble in water	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	80-150 cm ² /s	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	
Other Information		
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	0	
Density	No information available	
Bulk density	No information available	
SADT (self-accelerating decomposition temperature)	No information available	

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents

Hazardous Decomposition Products

Carbon oxides
Nitrogen oxides (NOx)
Oxides of sulfur

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Irritant and corrosive effects.
Eye contact	Severely irritating to eyes. May cause burns.
Skin contact	Corrosive. Contact causes severe skin irritation and possible burns.
Ingestion	Can burn mouth, throat, and stomach.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE) 3033-62-3	= 910 mg/kg (Rat) = 1045 mg/kg (Rat)	= 238 mg/kg (Rabbit) = 280 µL/kg (Rabbit)	= 117 ppm (Rat) 6 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity No information available.
Target Organ Effects Eyes, Peripheral Nervous System (PNS), Skin, Urinary Tract.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 900 mg/kg
ATEmix (dermal) 357 mg/kg
ATEmix (inhalation-vapor) 366.7

12. ECOLOGICAL INFORMATION

Ecotoxicity

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D002

14. TRANSPORT INFORMATION

DOT

UN/ID No	3267
Proper shipping name	Corrosive liquid, basic, organic, n.o.s, (Mercaptan mixture), Limited Quantity (LQ)
Hazard Class	8
Packing Group	III
Emergency Response Guide Number	153

IATA

UN/ID No	3267
Proper shipping name	Corrosive liquid, basic, organic, n.o.s, (Mercaptan mixture), Limited Quantity (LQ)
Hazard Class	8
Packing Group	III
ERG Code	8L

IMDG

UN/ID No	3267
Proper shipping name	Corrosive liquid, basic, organic, n.o.s, (Mercaptan mixture), Limited Quantity (LQ)
Hazard Class	8
Packing Group	III
EmS-No	F-A, S-B

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies

IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard Yes
 Chronic Health Hazard No
 Fire hazard No
 Sudden release of pressure hazard No
 Reactive Hazard No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE) 3033-62-3	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards 3 Flammability 1 Instability 0 -
 HMIS Health hazards 3 Flammability 1 Physical hazards 0 Personal protection B

NFPA (National Fire Protection Association)
 HMIS (Hazardous Material Information System)

Revision Date

25-Feb-2020

Disclaimer

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End of Safety Data Sheet