



WETOX WELD CLEANING GEL

Safety Data Sheet

according to Regulation (EU) 2015/830 Date of issue: 11/22/2019 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : WETOX WELD CLEANING GEL

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Metal surface treatment products, including electroplating products

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

WINKEL GmbH
Lisztstraße 1 53881 Euskirchen - Germany
T +49 2251 77 69 400-401 - F +49 2251 77 69 402
info@winkelgroup.de - www.winkelgroup.de

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftnotruf der Charité - Universitätsmedizin Berlin CBF, Haus VIII (Wirtschaftgebäude), UG	Hindenburgdamm 30 12203 Berlin	+49 (0) 30 19240	
United Kingdom	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre, Wolfson Unit	Claremont Place Newcastle-upon-Tyne NE1 4LP Newcastle	0344 892 0111	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Corrosive to metals, Category 1 H290
Acute toxicity (oral), Category 3 H301
Acute toxicity (dermal),
Category 2 H310
Acute toxicity
(inhalation:vapour) Category 3 H331
Skin corrosion/irritation,
Category 1 H314

Full text of H statements : see section 16

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Adverse physicochemical, human health and environmental effects

May be corrosive to metals. Fatal in contact with skin. Toxic if inhaled. Toxic if swallowed. Causes severe skin burns and eye damage.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05 GHS06

Signal word (CLP) : Danger

Hazardous ingredients : hydrofluoric acid ... %

Hazard statements (CLP) : H290 - May be corrosive to metals.
H301+H331 - Toxic if swallowed or if inhaled
H310 - Fatal in contact with skin.
H314 - Causes severe skin burns and eye damage.

Precautionary statements (CLP) : P262 - Do not get in eyes, on skin, or on clothing.
P264 - Wash hands, forearms and face thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.. Immediately call a POISON CENTER or doctor.
P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
nitric acid ... %	(CAS-No.) 7697-37-2 (EC-No.) 231-714-2 (EC Index-No.) 007-004-00-1	20 - 35	Ox. Liq. 2, H272 Skin Corr. 1A, H314

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hydrofluoric acid ... %	(CAS-No.) 7664-39-3 (EC-No.) 231-634-8 (EC Index-No.) 009-003-00-1	1 - 7	Acute Tox. 2 (Inhalation), H330 Acute Tox. 1 (Dermal), H310 Acute Tox. 2 (Oral), H300 Skin Corr. 1A, H314
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Specific concentration limits:

Name	Product identifier	Specific concentration limits
nitric acid ... %	(CAS-No.) 7697-37-2 (EC-No.) 231-714-2 (EC Index-No.) 007-004-00-1	(5 =<C < 20) Skin Corr. 1B, H314 (20 =<C < 100) Skin Corr. 1A, H314 (65 =<C < 99) Ox. Liq. 3, H272 (99 =<C < 100) Ox. Liq. 2, H272
hydrofluoric acid ... %	(CAS-No.) 7664-39-3 (EC-No.) 231-634-8 (EC Index-No.) 009-003-00-1	(0.1 =<C < 1) Eye Irrit. 2, H319 (1 =<C < 7) Skin Corr. 1B, H314 (7 =<C < 100) Skin Corr. 1A, H314

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Call a physician immediately.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a doctor.
- First-aid measures after skin contact : Take off immediately all contaminated clothing. Call a physician immediately. Rinse skin with water/shower.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Rinse mouth. Call a physician immediately. Do not induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects after skin contact : Burns.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

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5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapours/spray.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in corrosive resistant container with a resistant inner liner. Keep only in original container. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Incompatible materials : Metals.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

nitric acid ... % (7697-37-2)		
EU	Local name	Nitric acid
EU	IOELV STEL (mg/m ³)	2.6 mg/m ³
EU	IOELV STEL (ppm)	1 ppm
EU	Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
Netherlands	Grenswaarde TGG 15MIN (mg/m ³)	13 mg/m ³

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nitric acid ... % (7697-37-2)		
Turkey	Local name	Nitrik asit
Turkey	OEL STEL (mg/m ³)	2.6 mg/m ³
Turkey	OEL STEL (ppm)	1 ppm
Turkey	Regulatory reference	12 Ağustos 2013 Tarihli ve 28733 Sayılı Resmî Gazete

hydrofluoric acid ... % (7664-39-3)		
EU	Local name	Hydrogen fluoride
EU	IOELV TWA (mg/m ³)	1.5 mg/m ³
EU	IOELV TWA (ppm)	1.8 ppm
EU	IOELV STEL (mg/m ³)	2.5 mg/m ³
EU	IOELV STEL (ppm)	3 ppm
EU	Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
Turkey	Local name	Hidrojen florür
Turkey	OEL TWA (mg/m ³)	1.5 mg/m ³
Turkey	OEL TWA (ppm)	1.8 ppm
Turkey	OEL STEL (mg/m ³)	2.5 mg/m ³
Turkey	OEL STEL (ppm)	3 ppm
Turkey	Regulatory reference	12 Ağustos 2013 Tarihli ve 28733 Sayılı Resmî Gazete

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protective equipment:

Protective clothing. Safety glasses. Gloves. Self-contained breathing apparatus.

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



Environmental exposure controls:

Avoid release to the environment.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: thick.
Colour	: Green.
Odour	: Pungent.
Odour threshold	: No data available
pH	: < 1
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: > 100
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.25 g/cm ³
Solubility	: No data available
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

metals.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Toxic if swallowed.

Acute toxicity (dermal) : Fatal in contact with skin.

Acute toxicity (inhalation) : Toxic if inhaled.

ATE CLP (oral)	71.429 mg/kg bodyweight
ATE CLP (dermal)	71.429 mg/kg bodyweight
ATE CLP (vapours)	7.143 mg/l/4h

nitric acid ... % (7697-37-2)

LC50 inhalation rat (Dust/Mist - mg/l/4h)	800 mg/l/4h
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Skin corrosion/irritation : Causes severe skin burns and eye damage.
pH: < 1

Serious eye damage/irritation : Serious eye damage, category 1, implicit
pH: < 1

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Acute aquatic toxicity : Not classified

Chronic aquatic toxicity : Not classified

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LC50 fish 1	72 mg/l 7697-37-2 96h
LC50 fish 2	165 mg/l 7664-39-3 96h

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EC50 Daphnia 1	97 mg/l 7664-39-3 48h
ErC50 (algae)	122 mg/l 7664-39-3 96
nitric acid ... % (7697-37-2)	
LC50 fish 1	72 mg/l
EC50 other aquatic organisms 1	33 mg/l EC50 waterflea (48 h)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

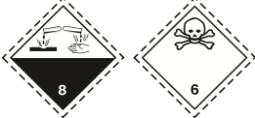
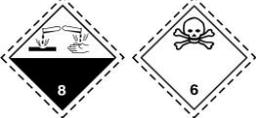
In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
2922	2922	2922	2922	2922
14.2. UN proper shipping name				
CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %)	CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %)	Corrosive liquid, toxic, n.o.s. (hydrofluoric acid ... %)	CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %)	CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %)
Transport document description				
UN 2922 CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %), 8 (6.1), II, (E)	UN 2922 CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %), 8 (6.1), II	UN 2922 Corrosive liquid, toxic, n.o.s. (hydrofluoric acid ... %), 8 (6.1), II	UN 2922 CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %), 8 (6.1), II	UN 2922 CORROSIVE LIQUID, TOXIC, N.O.S. (hydrofluoric acid ... %), 8 (6.1), II
14.3. Transport hazard class(es)				
8 (6.1)	8 (6.1)	8 (6.1)	8 (6.1)	8 (6.1)

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ADR	IMDG	IATA	ADN	RID
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No
No supplementary information available				

14.6. Special precautions for user

- Overland transport

Classification code (ADR)	: CT1		
Special provisions (ADR)	: 274		
Limited quantities (ADR)	: 1I		
Excepted quantities (ADR)	: E2		
Packing instructions (ADR)	: P001, IBC02		
Mixed packing provisions (ADR)	: MP15		
Portable tank and bulk container instructions (ADR)	: T7		
Portable tank and bulk container special provisions (ADR)	: TP2		
Tank code (ADR)	: L4BN		
Vehicle for tank carriage	: AT		
Transport category (ADR)	: 2		
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13, CV28		
Hazard identification number (Kemler No.)	: 86		
Orange plates	: <table border="1" data-bbox="592 1541 751 1659"><tr><td style="background-color: orange; color: black; text-align: center; padding: 5px;">86</td></tr><tr><td style="background-color: orange; color: black; text-align: center; padding: 5px;">2922</td></tr></table>	86	2922
86			
2922			
Tunnel restriction code (ADR)	: E		
EAC code	: 2X		
APP code	: B		

- Transport by sea

Special provisions (IMDG)	: 274
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP2
EmS-No. (Fire)	: F-A

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EmS-No. (Spillage) : S-B
Stowage category (IMDG) : B
Stowage and handling (IMDG) : SW2
Properties and observations (IMDG) : Causes burns to skin, eyes and mucous membranes. Toxic if swallowed, by skin contact or by inhalation.

- Air transport

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y840
PCA limited quantity max net quantity (IATA) : 0.5L
PCA packing instructions (IATA) : 851
PCA max net quantity (IATA) : 1L
CAO packing instructions (IATA) : 855
CAO max net quantity (IATA) : 30L
Special provisions (IATA) : A3, A803
ERG code (IATA) : 8P

- Inland waterway transport

Classification code (ADN) : CT1
Special provisions (ADN) : 274, 802
Limited quantities (ADN) : 1 L
Excepted quantities (ADN) : E2
Carriage permitted (ADN) : T
Equipment required (ADN) : PP, EP, TOX, A
Ventilation (ADN) : VE02
Number of blue cones/lights (ADN) : 2

- Rail transport

Classification code (RID) : CT1
Special provisions (RID) : 274
Limited quantities (RID) : 1L
Excepted quantities (RID) : E2
Packing instructions (RID) : P001, IBC02
Mixed packing provisions (RID) : MP15
Portable tank and bulk container instructions (RID) : T7
Portable tank and bulk container special provisions (RID) : TP2
Tank codes for RID tanks (RID) : L4BN
Transport category (RID) : 2
Special provisions for carriage - Loading, unloading and handling (RID) : CW13, CW28
Colis express (express parcels) (RID) : CE6
Hazard identification number (RID) : 86

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14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

15.1.2. National regulations

Germany

Reference to AwSV : Water hazard class (WGK) 2, Significantly hazardous to water
(Classification according to AwSV, Annex 1)

12th Ordinance Implementing the Federal Immission Control Act -
12.BImSchV : Is not subject of the 12. BImSchV (Hazardous Incident Ordinance)

Netherlands

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen –
Borstvoeding : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen –
Vruchtbaarheid : None of the components are listed

NIET-limitatieve lijst van voor de voortplanting giftige stoffen –
Ontwikkeling : None of the components are listed

Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the
product
Pregnant/breastfeeding women working with the product must not be
in direct contact with the product

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor

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DMEL	Derived Minimal Effect level
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DNEL	Derived-No Effect Level
DPD	Dangerous Preparations Directive 1999/45/EC
DSD	Dangerous Substances Directive 67/548/EEC
EC50	Median effective concentration
IATA	International Air Transport Association
IARC	International Agency for Research on Cancer
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TLM	Median Tolerance Limit
vPvB	Very Persistent and Very Bioaccumulative

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Full text of H- and EUH-statements:

Acute Tox. 1 (Dermal)	Acute toxicity (dermal), Category 1
Acute Tox. 2 (Dermal)	Acute toxicity (dermal), Category 2
Acute Tox. 2 (Inhalation)	Acute toxicity (inhal.), Category 2
Acute Tox. 2 (Oral)	Acute toxicity (oral), Category 2
Acute Tox. 3 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Met. Corr. 1	Corrosive to metals, Category 1

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Ox. Liq. 2	Oxidising Liquids, Category 2
Ox. Liq. 3	Oxidising Liquids, Category 3
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1A	Skin corrosion/irritation, Category 1A
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
H272	May intensify fire; oxidiser.
H290	May be corrosive to metals.
H300	Fatal if swallowed.
H301	Toxic if swallowed.
H310	Fatal in contact with skin.
H314	Causes severe skin burns and eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.