

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Trade name or designation of the mixture	Hylomar M all grades (Light, Medium and Heavy)
Registration number	-
Synonyms	None.
SDS number	1
Issue date	04-April-2016
Version number	01
Revision date	-
Supersedes date	-

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Non-Setting and Non-Hardening Gasketing Compound.
Uses advised against	None known.

### 1.3. Details of the supplier of the safety data sheet

Supplier:	WINKEL GmbH
Address:	Lisztstraße 1 53881 Euskirchen - Germany
Telephone number:	+49 2251 77 69 400-401
Fax:	+49 2251 77 69 402
E-mail address:	info@winkelgroup.de
Web:	www.winkelgroup.de

1.4. Emergency telephone number	In case of a life-threatening emergency: 112
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## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

#### Classification according to Regulation (EC) No 1272/2008 as amended

##### Physical hazards

Flammable liquids	Category 2	H225 - Highly flammable liquid and vapour.
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##### Health hazards

Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
Specific target organ toxicity - single exposure	Category 3 narcotic effects	H336 - May cause drowsiness or dizziness.

Hazard summary	Highly flammable liquid and vapour. Causes serious eye irritation. May cause drowsiness or dizziness.
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### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Acetone
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## Hazard pictograms



## Signal word

Danger

## Hazard statements

H225 Highly flammable liquid and vapour.  
H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.

## Precautionary statements

### Prevention

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.

### Response

P312 Call a POISON CENTRE or doctor/physician if you feel unwell.

### Storage

P403 + P235 Store in a well-ventilated place. Keep cool.  
P233 Keep container tightly closed.

### Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental label information** EUH066 - Repeated exposure may cause skin dryness or cracking.

**2.3. Other hazards** Not a PBT or vPvB substance or mixture.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Acetone	25 - 50	67-64-1 200-662-2	-	606-001-00-8	#
<b>Classification:</b> Flam. Liq. 2;H225, Eye Irrit. 2;H319, STOT SE 3;H336					

#### List of abbreviations and symbols that may be used above

#: This substance has workplace exposure limit(s).

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. The full text for all H-statements is displayed in section 16.

## SECTION 4: First aid measures

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 4.1. Description of first aid measures

**Inhalation** Move into fresh air and keep at rest. If not breathing, give artificial respiration or give oxygen by trained personnel. Get medical attention if any discomfort continues.

**Skin contact** Take off immediately all contaminated clothing. Wash skin thoroughly with soap and water. If irritation persists get medical attention.

**Eye contact** Flush eyes thoroughly with water for at least 15 minutes. Remove any contact lenses. Get medical attention if any discomfort continues.

**Ingestion** Rinse mouth thoroughly. Drink a few glasses of water or milk. Get medical attention if any discomfort continues.

**4.2. Most important symptoms and effects, both acute and delayed** Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Vapours may cause drowsiness and dizziness.

**4.3. Indication of any immediate medical attention and special treatment needed** Provide general supportive measures and treat symptomatically.

## SECTION 5: Firefighting measures

**General fire hazards** The product is highly flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures. Vapours are heavier than air and may travel along the ground to some distant source of ignition and flash back.

### 5.1. Extinguishing media

**Suitable extinguishing media** Water spray, foam, dry powder or carbon dioxide.

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

By heating and fire, harmful vapours/gases may be formed.

### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.

**Special fire fighting procedures** Cool containers exposed to heat with water spray and remove container, if no risk is involved. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Keep upwind. Ventilate closed spaces before entering them. Avoid inhalation of vapours/spray and contact with skin and eyes. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

**For emergency responders** Keep unnecessary personnel away. Wear protective clothing as described in Section 8 of this safety data sheet.

### 6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not discharge into drains, water courses or onto the ground.

### 6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources. Ventilate the area. Wipe up with absorbent material (e.g. cloth, fleece). Transfer to a container for disposal. Following product recovery, flush area with water.

### 6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Keep away from sources of ignition - No smoking. Use only outdoors or in a well-ventilated area. Avoid inhalation of vapours/spray and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Avoid prolonged exposure. Wash thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices. Avoid release to the environment.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a cool, well-ventilated place. Keep away from heat, spark, open flames and other sources of ignition. Store away from incompatible materials.

### 7.3. Specific end use(s)

Non-Setting and Non-Hardening Gasketing Compound.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	3620 mg/m <sup>3</sup>
		1500 ppm
	TWA	1210 mg/m <sup>3</sup>
		500 ppm

##### EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	1210 mg/m <sup>3</sup>
		500 ppm

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Recommended monitoring procedures

Follow standard monitoring procedures.

### Derived no-effect level (DNEL)

Not available.

### Predicted no effect concentrations (PNECs)

Not available.

### 8.2. Exposure controls

<b>Appropriate engineering controls</b>	Provide adequate ventilation. Observe Occupational Exposure Limits and minimise the risk of inhalation of vapours. Use explosion-proof equipment.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>General information</b>	Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
<b>Eye/face protection</b>	If eye contact is likely, safety glasses with side shields or chemical type goggles should be worn.
<b>Skin protection</b>	
<b>- Hand protection</b>	Wear protective gloves. Butyl rubber gloves are recommended. Breakthrough time >120 min. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.
<b>- Other</b>	Normal work clothing (long sleeved shirts and long pants) is recommended.
<b>Respiratory protection</b>	In case of inadequate ventilation or risk of inhalation of vapours, use suitable respiratory equipment with gas filter (type A2). If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>Hygiene measures</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
<b>Environmental exposure controls</b>	Environmental manager must be informed of all major releases.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Blue thixotropic gel.
<b>Physical state</b>	Liquid.
<b>Form</b>	Thixotropic gel.
<b>Colour</b>	Blue.
<b>Odour</b>	Sweet. Ethereal.
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not applicable.
<b>Flash point</b>	-17.0 °C (1.4 °F) Closed cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	4
<b>Flammability limit - upper (%)</b>	57
<b>Vapour pressure</b>	185 mmHg (20 °C/68 °F)
<b>Vapour density</b>	2 (Air = 1) (20 °C/68 °F)
<b>Relative density</b>	Heavy grade: 1.10 (20 °C/68 °F) Medium grade: 1.03 (20 °C/68 °F) Light grade: 0.95 (20 °C/68 °F)
<b>Solubility(ies)</b>	Slightly miscible.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not applicable.
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.
<b>9.2. Other information</b>	
<b>Explosive limit</b>	Not available.
<b>VOC (Weight %)</b>	25 - 50 (Hylomar Test Method 1.1A Determination of Volatile Matter)

## SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Risk of ignition. Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

## SECTION 11: Toxicological information

**General information** Occupational exposure to the substance or mixture may cause adverse effects.

### Information on likely routes of exposure

<b>Inhalation</b>	Vapours may cause drowsiness and dizziness. In high concentrations, vapours may be irritating to the respiratory system.
<b>Skin contact</b>	Prolonged or repeated skin contact may cause drying, cracking, or irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Ingestion may cause irritation and malaise.

**Symptoms** Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Vapours may cause drowsiness and dizziness.

### 11.1. Information on toxicological effects

**Acute toxicity** May cause discomfort if swallowed.

Components	Species	Test results
Acetone (CAS 67-64-1)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	20 ml/kg
<i>Inhalation</i>		
LC50	Rat	50 mg/l, 8 Hours
<i>Oral</i>		
LD50	Rat	5800 mg/kg
<b>Skin corrosion/irritation</b>	Prolonged or repeated skin contact may cause drying, cracking, or irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory sensitisation</b>	Based on available data, the classification criteria are not met.	
<b>Skin sensitisation</b>	Based on available data, the classification criteria are not met.	
<b>Germ cell mutagenicity</b>	Based on available data, the classification criteria are not met.	
<b>Carcinogenicity</b>	Based on available data, the classification criteria are not met.	
<b>Reproductive toxicity</b>	Based on available data, the classification criteria are not met.	
<b>Specific target organ toxicity - single exposure</b>	May cause drowsiness or dizziness.	
<b>Specific target organ toxicity - repeated exposure</b>	Based on available data, the classification criteria are not met.	
<b>Aspiration hazard</b>	Based on available data, the classification criteria are not met.	
<b>Mixture versus substance information</b>	Not applicable.	
<b>Other information</b>	No other specific acute or chronic health impact noted.	

## SECTION 12: Ecological information

**12.1. Toxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test results
Acetone (CAS 67-64-1)		
<b>Aquatic</b>		
Fish	LC50	Fathead minnow (Pimephales promelas) > 100 mg/l, 96 hours

<b>12.2. Persistence and degradability</b>	No data available.
<b>12.3. Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol/water (log Kow)</b>	
Acetone (CAS 67-64-1)	-0.24
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	No data available.
<b>Mobility in general</b>	The product is miscible with water. May spread in water systems.
<b>12.5. Results of PBT and vPvB assessment</b>	Not a PBT or vPvB substance or mixture.
<b>12.6. Other adverse effects</b>	The product contains a substance which has a photochemical ozone creation potential.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Do not discharge into rivers, lakes, mountains, etc. because the product may affect the environment.
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>EU waste code</b>	16 03 05* The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Do not discharge into drains, water courses or onto the ground. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose of in accordance with local regulations.

## SECTION 14: Transport information

### ADR

<b>14.1. UN number</b>	UN1133
<b>14.2. UN proper shipping name</b>	Adhesives
<b>14.3. Transport hazard class(es)</b>	
Class	3
Subsidiary risk	-
Label(s)	3
Hazard No. (ADR)	33
Tunnel restriction code	D/E
<b>14.4. Packing group</b>	II
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

### RID

<b>14.1. UN number</b>	UN1133
<b>14.2. UN proper shipping name</b>	Adhesives
<b>14.3. Transport hazard class(es)</b>	
Class	3
Subsidiary risk	-
Label(s)	3
<b>14.4. Packing group</b>	II
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

### ADN

<b>14.1. UN number</b>	UN1133
<b>14.2. UN proper shipping name</b>	Adhesives
<b>14.3. Transport hazard class(es)</b>	
Class	3
Subsidiary risk	-
Label(s)	3
<b>14.4. Packing group</b>	II
<b>14.5. Environmental hazards</b>	No.

**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### IATA

**14.1. UN number** UN1133  
**14.2. UN proper shipping name** Adhesives  
**14.3. Transport hazard class(es)**  
Class 3  
Subsidiary risk -  
Label(s) 3  
**14.4. Packing group** II  
**14.5. Environmental hazards** No.  
**ERG Code** 3L  
**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

**14.1. UN number** UN1133  
**14.2. UN proper shipping name** ADHESIVES  
**14.3. Transport hazard class(es)**  
Class 3  
Subsidiary risk -  
Label(s) 3  
**14.4. Packing group** II  
**14.5. Environmental hazards**  
Marine pollutant No.  
**EmS** F-E, S-D  
**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**  
Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**  
Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**  
Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**  
Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**  
Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**  
Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**  
Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**  
Not listed.

#### Authorisations

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**  
Not listed.

#### Restrictions on use

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**  
Acetone (CAS 67-64-1)

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended**  
Not listed.

**Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding, as amended**

Not listed.

#### **Other EU regulations**

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Acetone (CAS 67-64-1)

**Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended**

Acetone (CAS 67-64-1)

**Directive 94/33/EC on the protection of young people at work, as amended**

Not listed.

#### **Other regulations**

This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended and respective national laws implementing EC directives.

#### **National regulations**

Follow national regulation for work with chemical agents.

#### **15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out.

## **SECTION 16: Other information**

#### **List of abbreviations**

DNEL: Derived No-Effect Level.  
PNEC: Predicted No-Effect Concentration.  
LD50: Lethal Dose, 50%.  
LC50: Lethal Concentration, 50%.

#### **References**

HSDB® - Hazardous Substances Data Bank  
Registry of Toxic Effects of Chemical Substances (RTECS)

#### **Information on evaluation method leading to the classification of mixture**

The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

#### **Full text of any H-statements not written out in full under Sections 2 to 15**

H225 Highly flammable liquid and vapour.  
H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.

#### **Training information**

Follow training instructions when handling this material.

#### **Disclaimer**

The information in the sheet was written based on the best knowledge and experience currently available.